



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7713

Job Sheet 174078



Part No: 647.7713

Job Qty: 10 ea

Part Name: Strut Thread



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/19/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A2 IPP REV:A NEW ISSUE 12-11-06 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		3/17/18	0.00	0.00	Start Up Machining-1		JB 18.03.26
100	Hardinge	10 pcs		3/19/18	0.01	3.10	Hardinge		JB 18.03.26
110	QC	10 pcs		3/19/18	0.00	0.00	QC2 Machining-1		JB 18.03.26
120	QC	10 pcs		3/19/18	0.00	0.00	QC8 Machining-1		JB 18.03.26
130	Packaging	10 pcs		3/19/18	0.00	0.00	Packaging3-1		JB 18.03.26
140	QC21-SA	10 Ea		3/19/18	0.00	0.00	QC21		JB 18.03.26

Part Op 100 - Machine as per folio FB149

Descriptions: 130 - ***COAT PARTS IN OIL BEFORE PUTTING THEM IN A BAG TO PREVENT FROM RUSTING***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NR0.375	4130 Steel Round Bar .375"	2 ft (.2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NR0.375	2	20	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut Thread	1.250inches ± 0.030	1.280 1.220		
2	Strut Thread	0.500inches ± 0.030	0.530 0.470		
3	Strut Thread	0.650inches ± 0.030	0.680 0.620		
4	Strut Thread	0.324inches ± 0.010	0.334 0.314	Diameter	

Plex 3/9/18 3:54 PM Dart.Gagnon.Michelle



Container No: S054886



Part: 647.7713

Job No: 174078

Serial No/Batch: S054886

Revision:

Inspector:

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Date: 03/26/18